

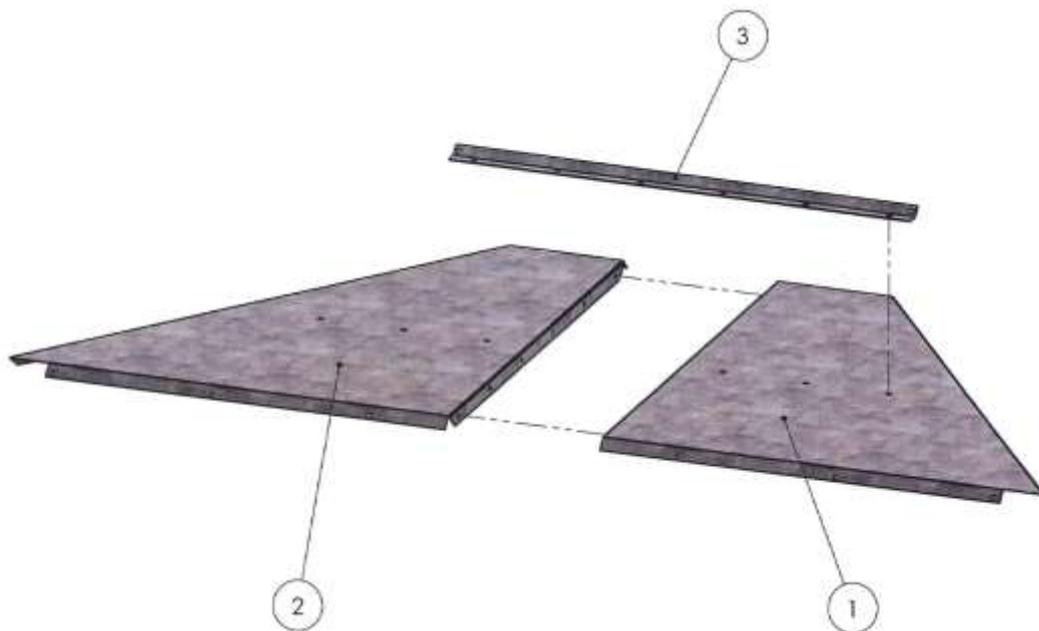
## 3 TONNE GREENFLAME PELLET STORE ASSEMBLY INSTRUCTIONS



**IMPORTANT NOTE:**  
**WHEN ASSEMBLING THE HOPPER ENSURE ALL JOINTS ARE SEALED**  
**WITH THE SILICONE SEALANT PROVIDED.**

**STAGE 1 – SIDE AND REAR CHUTE ASSY**

ITEM	PART NUMBER	DESCRIPTION	QTY
1	111130	CHUTE SECTION R/H	1
2	111129	CHUTE SECTION L/H	1
3	111037	ANGLED STIFFENER	1



Connect the two chute sections together using M8 x 16 bolts, nuts and washers (6 off).

Fit the angled stiffener using M6 x 16 bolts and washers (6 off), nuts are not required captive nuts are already fitted into the stiffener.

Assemble 3 off side and rear chute assemblies.

## STAGE 2 – FRONT CHUTE ASSY

ITEM	PART NUMBER	DESCRIPTION	QTY
1	111130	CHUTE SECTION R/H	1
2	111128	CHUTE SECTION L/H WITH CUT-OUT	1
3	111037	ANGLED STIFFENER	1
4	111172	PELLET RELEASE CHUTE ASSEMBLY	1



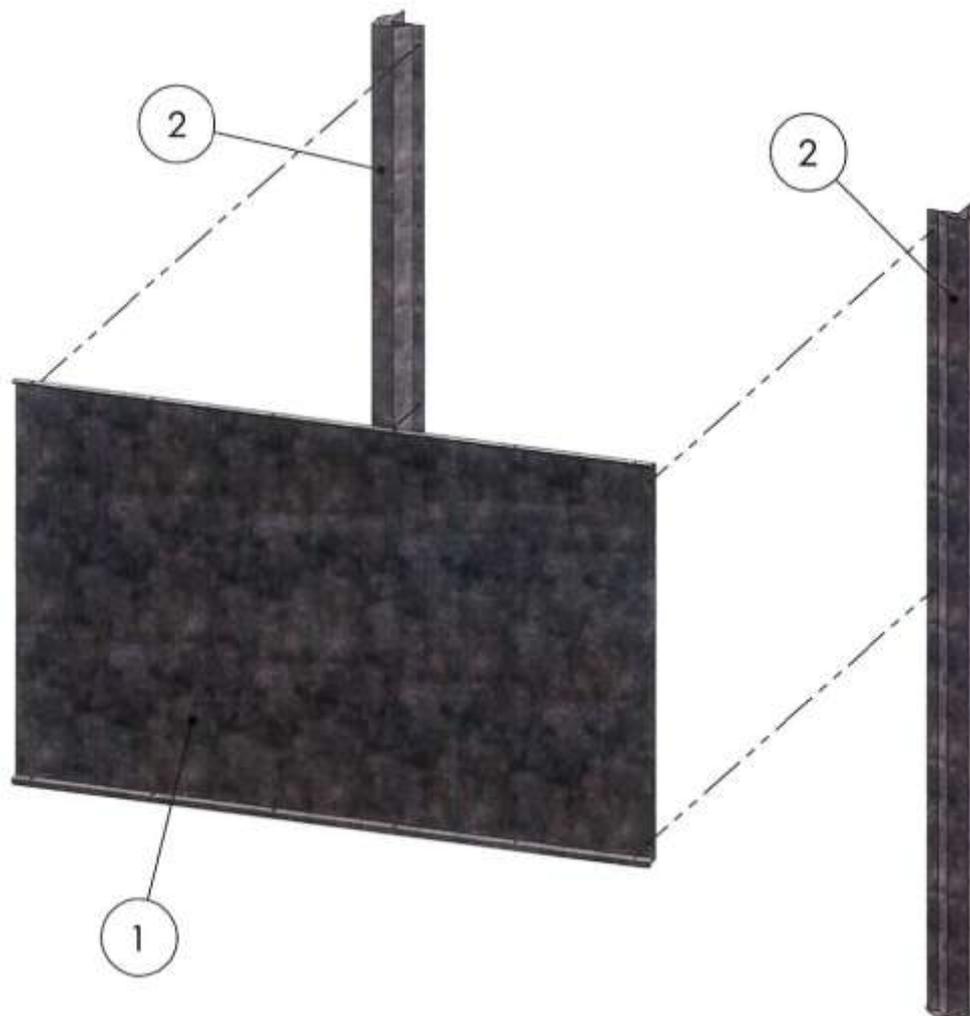
Connect the two chute sections together using M8 x 16 bolts, nuts and washers (6 off).

Fit the angled stiffener using M6 x 16 bolts and washers (6 off), nuts are not required captive nuts are already fitted into the stiffener.

Fit the pellet release chute assembly using M6 x 16 bolts and washers (8 off), nuts are not required captive nuts are fitted in panel.

### STAGE 3 – BOTTOM SECTION ASSEMBLY

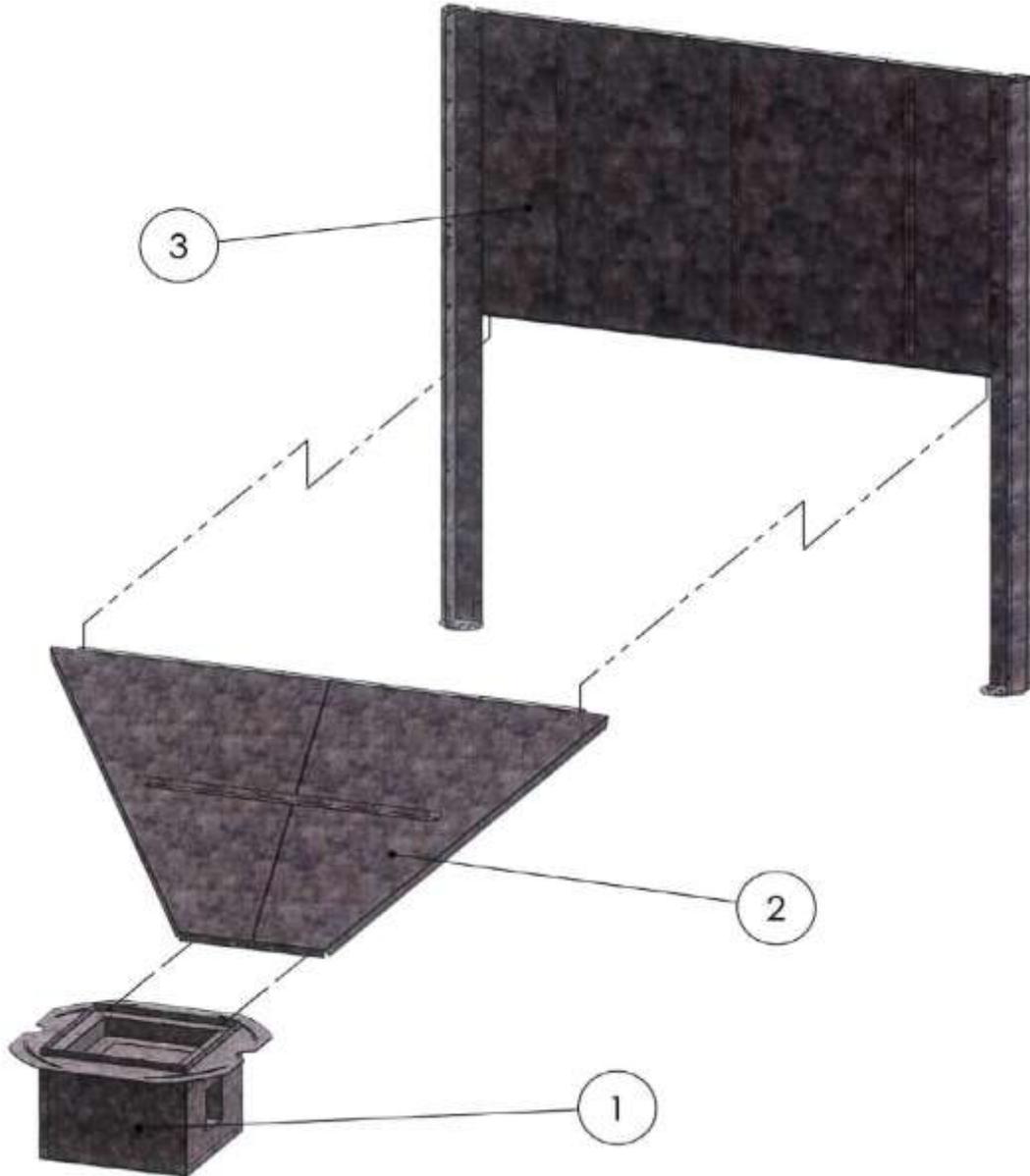
1	111057	REAR PANEL ASSEMBLY	1
2	111174	LEG ASSEMBLY	2



Fit the two leg assemblies to the rear panel assembly using M8 x 16 bolts, nuts and washers (10 off).

#### STAGE 4 – BOX CHUTE AND REAR PANEL ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QTY
1	111170	COLLECTOR BOX ASSEMBLY	1
2		SIDE AND REAR CHUTE ASSEMBLY	1
3		REAR PANEL ASSEMBLY	1



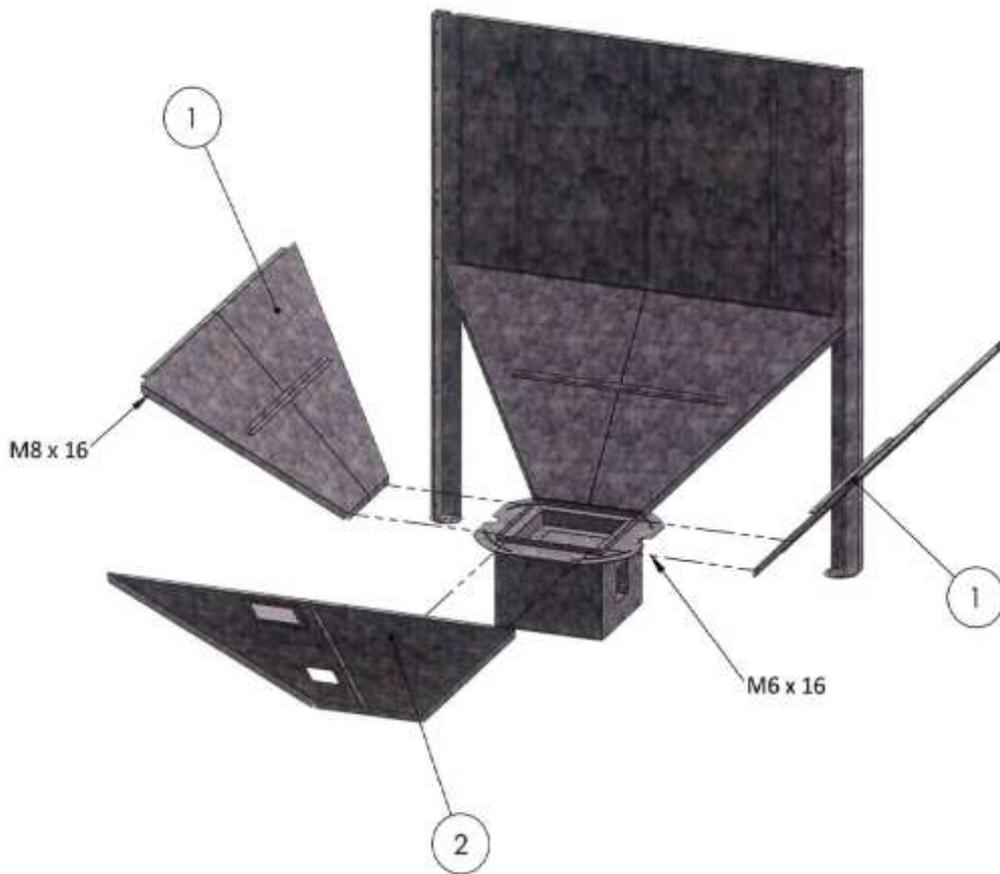
Place the collector box assembly centrally on a concrete pad or suitable surface where the hopper store will stand.

Fit one of the side and rear chute assemblies (see Stage 1) to the collector box on the face that will be the rear (and support), fix with M6 x 16 bolts and washers (4 off). Captive nuts are in the collector box to accept the bolts.

Position the rear panel assembly as shown above and fix with M8 x 16 Bolts, nuts and washers (6 off).

## STAGE 5 – COMPLETE CHUTE ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QTY
1		Side & Rear Chute Assembly	2
2		Front Chute Assembly	1

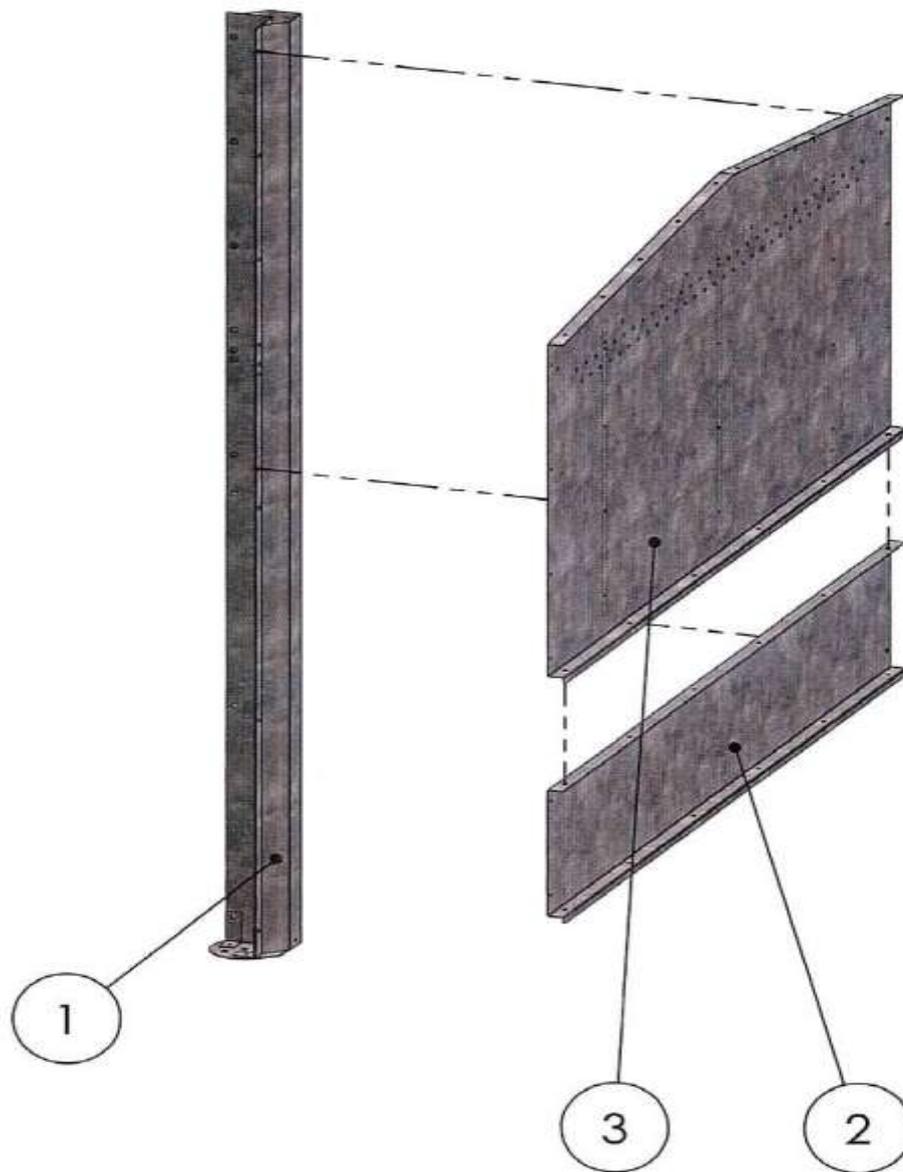


Fit the remaining side and rear chute assemblies and the front chute assembly as shown using M8 x 16 bolts, nuts and washers (24 off).

Fasten to the collector box using M6 x 16 bolts and washers (12 off).

## STAGE 6 – SIDE PANEL ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QTY
1	111174	LEG ASSEMBLY	1
2	111142	SIDE PANEL BOTTOM	1
3	111058	TOP ANGLED PANEL ASSEMBLY	1



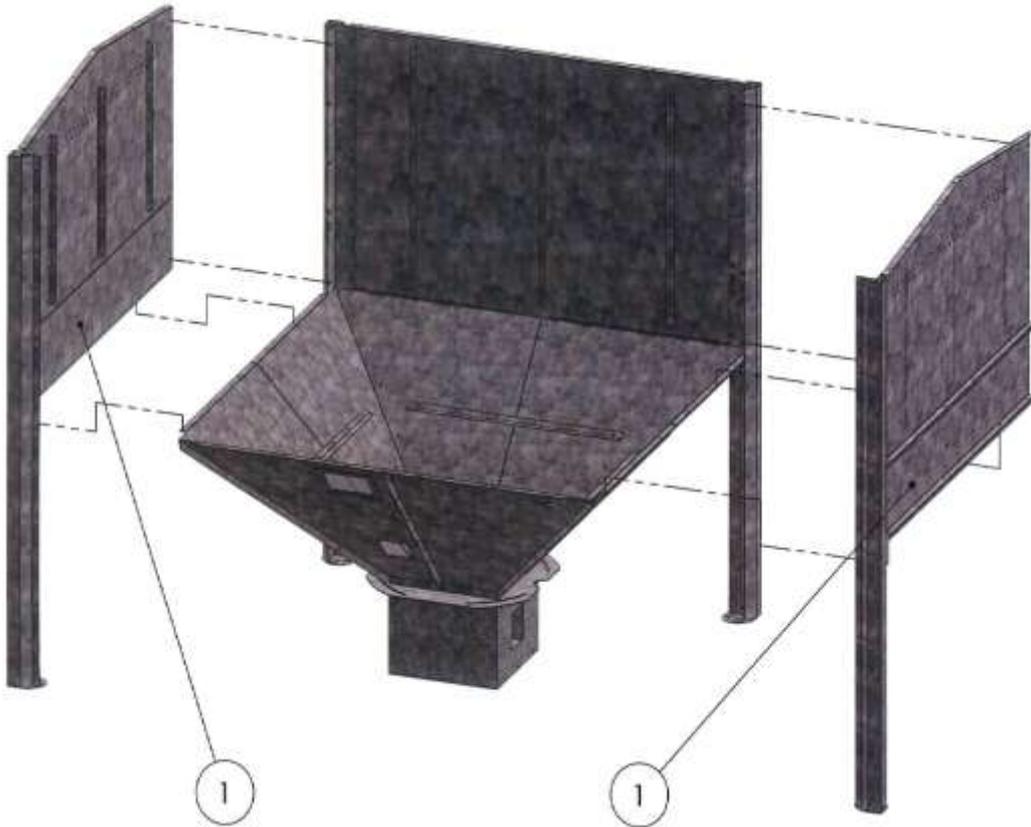
Fit the top angled panel assembly to the leg assembly using M6 x 16 bolts and washers, captivated nuts fitted into leg assembly.

Fit the bottom side panel to the leg assembly using M6 x 16 bolts and washers, captivated nuts fitted into leg assembly.

Leg assembly shown is the left hand side panel, fit leg on other end of panels to form the right hand side panel (see stage 7 illustration).

## STAGE 7 – TOP PANEL ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QTY
1		SIDE PANEL ASSEMBLY	2

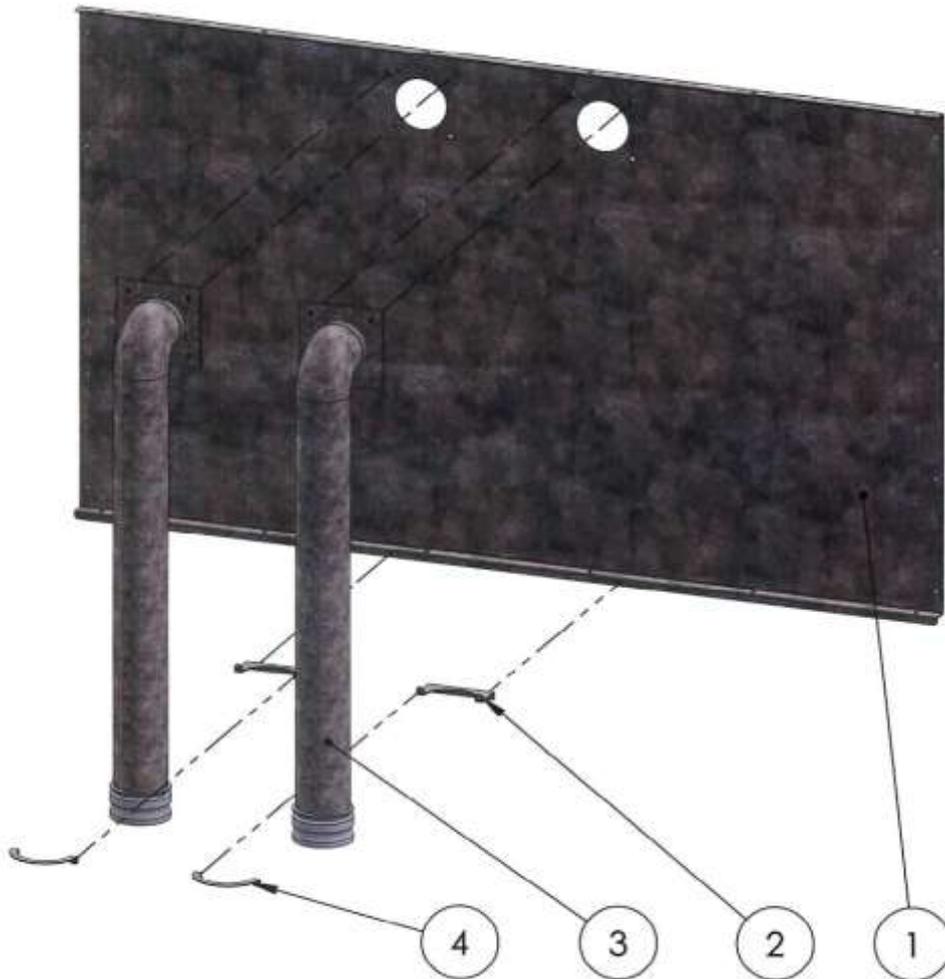


Fit right and left hand side panels to the hopper as shown, fit to leg using M6 x 16 nuts and washers (6 off) captivated nuts fitted to leg assemblies.

Fit to chute assemblies using M8 x 16 bolts, nuts and washers (6 off).

## STAGE 8 – FRONT PANEL ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QTY
1	111056	FRONT PANEL ASSEMBLY	1
2	111071	FILLER CONNECTOR BRACKET	2
3	111069	FILLER CONNECTOR	1
4	111072	FILLER CONNECTOR CLAMP	2



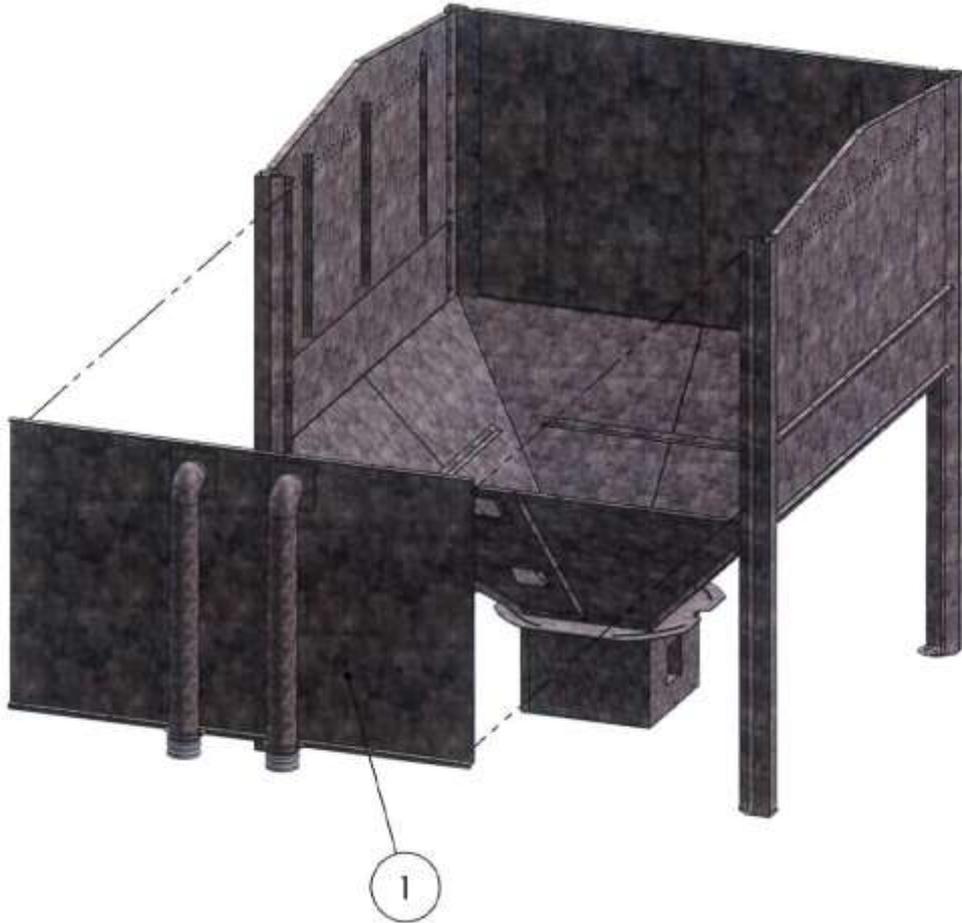
Fit the filler connector brackets to the front panel assembly using M6 x 16 bolts nuts and washers (4 off).

Fit the filling connector pipes to the front panel using M6 x 16 bolts and washers (8 off), captivated nuts fitted into the front panel.

Clamp the filling connector pipes in position with the clamps and M6 x 16 bolts nuts and washers.

## STAGE 9 – TOP PANEL ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QTY
1	111056	FRONT PANEL ASSEMBLY	1

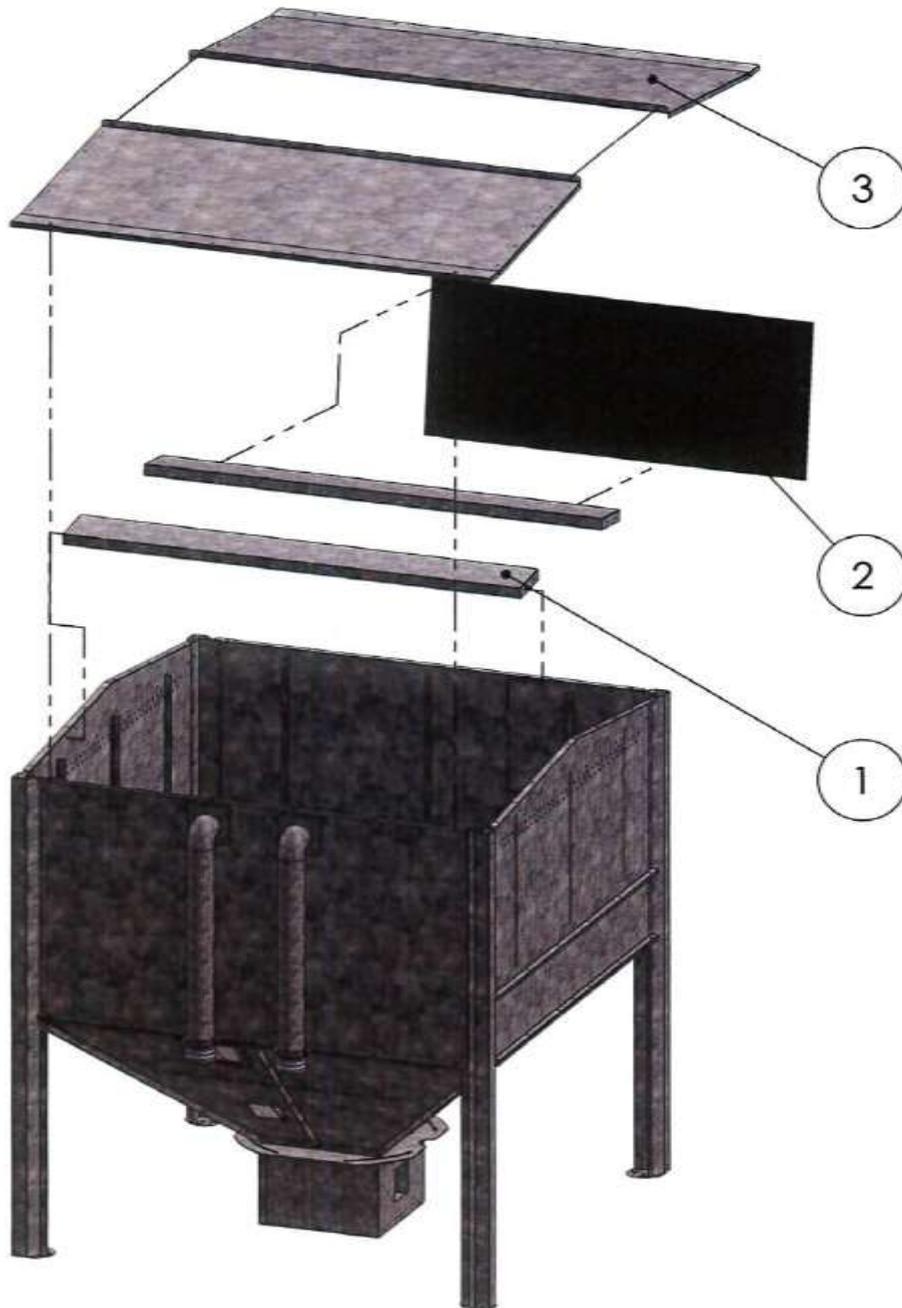


Attach the front panel assembly to the hopper assembly using M6 x 16 bolts and washers (10 off) to the leg assemblies.

Connect to the front chute assembly using M8 x 16 bolts, nuts and washers (6 off).

## STAGE 10 – TOP PANEL ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QTY
1	111146	ROOF STIFFENER	2
2	111155	PELLET SHIELD	1
3	111111	ROOF PANEL	2



Fit the pellet shield to one of the roof stiffener's using M6 x 16 bolts, nuts and washers (7 off).

Fit both roof stiffeners into the hopper, positioning the one with the pellet shield furthest from the filling connections. Fix in place using M6 x 16 bolts, nuts and washers (8 off).

Fit the roof panels using M8 x 16 bolts, nuts and washers (41 off).

**IMPORTANT NOTE: WHEN ASSEMBLING THE HOPPER ENSURE ALL JOINTS ARE SEALED WITH THE SILICONE SEALANT PROVIDED.**



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